

Draw-back collet						Max. Capacity		
Model	Figure	d	α (slope)	L	M(Thread)	Round	Square	Hexagon
YB-15	Fig. 1	19.0	10°	76.0	M18xP1.2	15.0	10.6	13.0
YB-25	Fig. 1	32.0	10°	102.0	M31.5x20T	26.0	18.3	22.5
5C	Fig. 1	31.75	10°	87.0	M31.5x20T	26.0	18.3	22.5
16C	Fig. 1	48.0	10°	114.0	M47.5xP1.75	40.0	28.2	34.6

Push-Forward collet						Max. Capacity		
Model	Figure	d	α (slope)	L	M(Thread)	Round	Square	Hexagon
B30(163E)	Fig. 2	35.0	15°	80.0	48	30	21.2	25.9
B42(173E)	Fig. 2	48.0	15°	94.0	60	42	30.1	36.3
B60(185E)	Fig. 2	66.0	15°	110.0	84	60	42.4	51.9
B80(193E)	Fig. 2	90.0	15°	130.0	107	80	56.5	69.2
C-44	Fig. 2	54.0	19°	87.0	68	44	31.0	38.1

Rubber Collet						Gripping Range		
Model	Figure	d	α (slope)	L	M(Thread)	Round	Square	Hexagon
SS42	Fig. 3	54.0	15°	42.0	79.3	4-42	30.1	36.3
SS65	Fig. 3	80.0	15°	53.0	99.5	4-65	45.9	56.2

Rotary Power Chuck-Collet for Replacement							
Chuck Model	Figure	d	α (slope)	L	M(Thread)	D1	D2
JA5-25/JH5-25	Fig. 4	39.0	15°	98.0	M35.9X16T	45.0	68.0
JA7-40/JH7-40	Fig. 4	60.0	15°	120.0	M59.0X16T	65.0	94.0
JA7-70/JH7-70	Fig. 4	82.0	15°	135.0	M79.9X16T	105.0	136.0
JH9-90	Fig. 4	82.0	15°	135.0	M79.9X16T	105.0	136.0
JH9-120	Fig. 4	135.0	15°	151.0	M133.0X16T	140.0	168.0

Fig.1 Draw-Back Collet

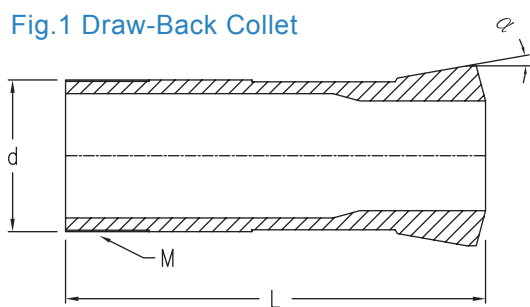


Fig.2 Push-Type Collet

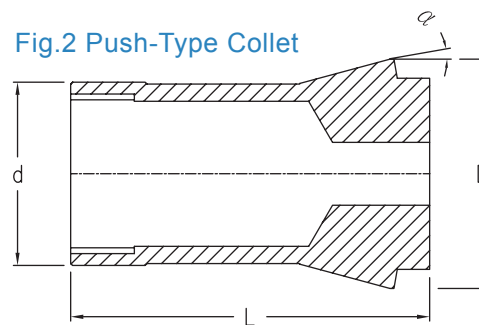


Fig.3 Rubber Collet

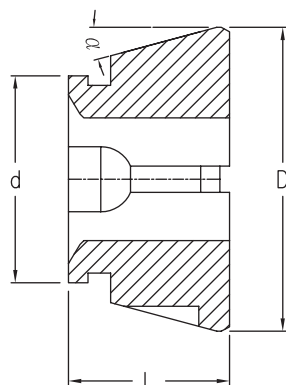


Fig.4 Collet to Rotary Power Chuck

